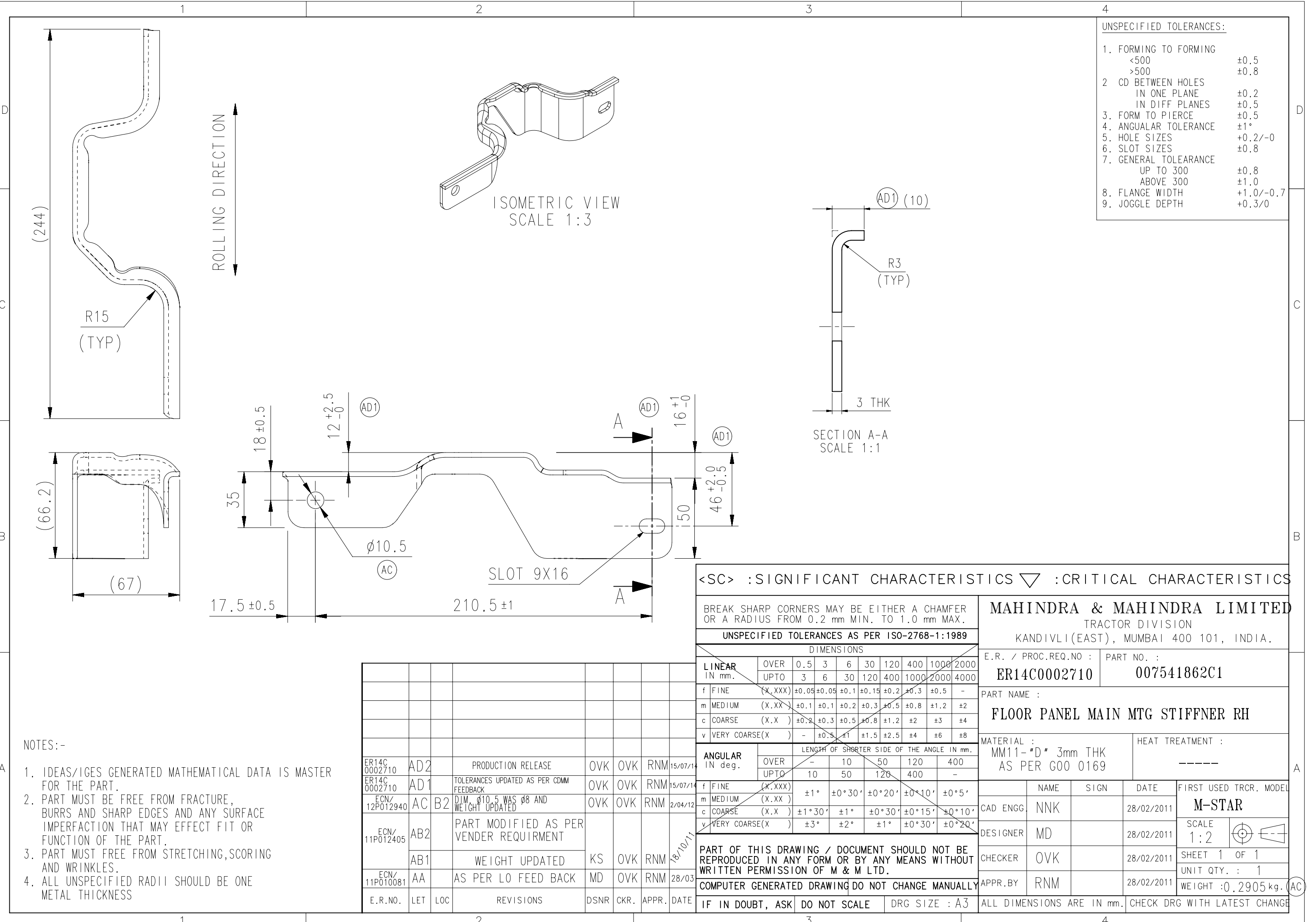
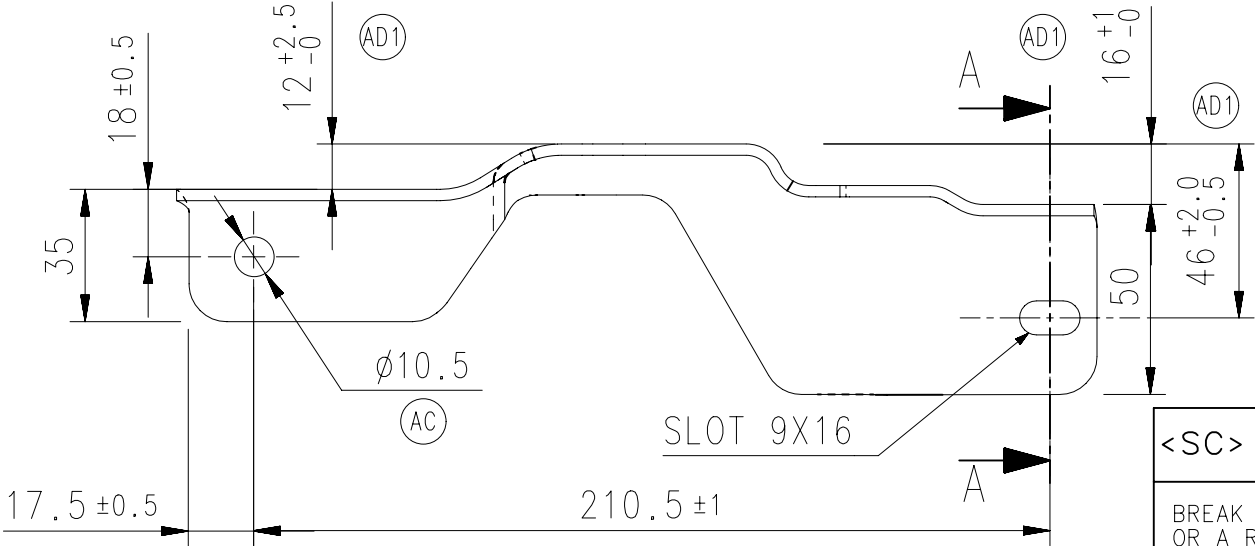
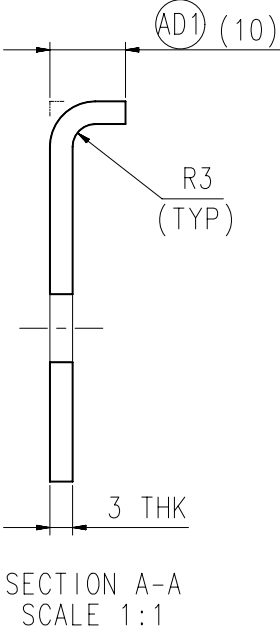




UNSPECIFIED TOLERANCES:

|                       |           |
|-----------------------|-----------|
| 1. FORMING TO FORMING |           |
| <500                  | ±0.5      |
| >500                  | ±0.8      |
| 2. CD BETWEEN HOLES   |           |
| IN ONE PLANE          | ±0.2      |
| IN DIFF PLANES        | ±0.5      |
| 3. FORM TO PIERCE     | ±0.5      |
| 4. ANGULAR TOLERANCE  | ±1°       |
| 5. HOLE SIZES         | +0.2/-0   |
| 6. SLOT SIZES         | ±0.8      |
| 7. GENERAL TOLERANCE  |           |
| UP TO 300             | ±0.8      |
| ABOVE 300             | ±1.0      |
| 8. FLANGE WIDTH       | +1.0/-0.7 |
| 9. JOGGLE DEPTH       | +0.3/0    |



<SC> :SIGNIFICANT CHARACTERISTICS ∇ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

| LINEAR | OVER | 0.5 | 3 | 6  | 30  | 120 | 400  | 1000 | 2000 |
|--------|------|-----|---|----|-----|-----|------|------|------|
| IN mm. | UPTO | 3   | 6 | 30 | 120 | 400 | 1000 | 2000 | 4000 |

|                  |         |       |       |      |       |      |      |      |    |
|------------------|---------|-------|-------|------|-------|------|------|------|----|
| f FINE           | (X.XXX) | ±0.05 | ±0.05 | ±0.1 | ±0.15 | ±0.2 | ±0.3 | ±0.5 | -  |
| m MEDIUM         | (X.XX)  | ±0.1  | ±0.1  | ±0.2 | ±0.3  | ±0.5 | ±0.8 | ±1.2 | ±2 |
| c COARSE         | (X.X)   | ±0.2  | ±0.3  | ±0.5 | ±0.8  | ±1.2 | ±2   | ±3   | ±4 |
| v VERY COARSE(X) | -       | ±0.5  | ±1    | ±1.5 | ±2.5  | ±4   | ±6   | ±8   |    |

ANGULAR

IN deg.

| OVER | 10 | 50 | 120 | 400 |
|------|----|----|-----|-----|
| UPTO | 10 | 50 | 120 | 400 |

|                  |         |        |        |        |        |        |
|------------------|---------|--------|--------|--------|--------|--------|
| f FINE           | (X.XXX) | ±1°    | ±0°30' | ±0°20' | ±0°10' | ±0°5'  |
| m MEDIUM         | (X.XX)  | ±1°    | ±0°30' | ±0°20' | ±0°10' | ±0°5'  |
| c COARSE         | (X.X)   | ±1°30' | ±1°    | ±0°30' | ±0°15' | ±0°10' |
| v VERY COARSE(X) | -       | ±3°    | ±2°    | ±1°    | ±0°30' | ±0°20' |

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COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

ER14C0002710

PART NO. :

007541862C1

PART NAME :

FLOOR PANEL MAIN MTG STIFFNER RH

MATERIAL :

MM11-"D" 3mm THK  
AS PER G00 0169

HEAT TREATMENT :

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CAD ENGG. NAME SIGN DATE FIRST USED TRCR. MODEL

NNK 28/02/2011 M-STAR

DESIGNER MD 28/02/2011 SCALE 1:2

CHECKER OVK 28/02/2011 SHEET 1 OF 1

UNIT QTY. : 1

APPR.BY RNM 28/02/2011 WEIGHT :0.2905 kg.

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE

NOTES:-

1. IDEAS/IGES GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
2. PART MUST BE FREE FROM FRACTURE, BURRS AND SHARP EDGES AND ANY SURFACE IMPERFACTION THAT MAY EFFECT FIT OR FUNCTION OF THE PART.
3. PART MUST FREE FROM STRETCHING,SCORING AND WRINKLES.
4. ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS

|                   |       |                                            |           |      |      |            |
|-------------------|-------|--------------------------------------------|-----------|------|------|------------|
| ER14C<br>0002710  | AD2   | PRODUCTION RELEASE                         | OVK       | OVK  | RNM  | 15/07/14   |
| ER14C<br>0002710  | AD1   | TOLERANCES UPDATED AS PER CDMM<br>FEEDBACK | OVK       | OVK  | RNM  | 15/07/14   |
| ECN/<br>12P012940 | AC B2 | DIM. Ø10.5 WAS Ø8 AND<br>WEIGHT UPDATED    | OVK       | OVK  | RNM  | 2/04/12    |
| ECN/<br>11P012405 | AB2   | PART MODIFIED AS PER<br>VENDER REQUIREMENT |           |      |      | 18/10/11   |
|                   | AB1   | WEIGHT UPDATED                             | KS        | OVK  | RNM  |            |
| ECN/<br>11P010081 | AA    | AS PER LO FEED BACK                        | MD        | OVK  | RNM  | 28/03      |
| E.R.NO.           | LET   | LOC                                        | REVISIONS | DSNR | CKR. | APPR. DATE |